



R&D Medical Products
Pressing Dental®

San Marino Republic

Injection System Division

TECHNOPOLYMERS

F.J.P. COMPOUND



Thermoplastic resin for denture "elastic", which for its characteristics, it is confirmed as a good alternative to dentures nylon. Available in the "standard" type and in a "more elastic" type.

Features

- * Quite elastic
- * Semi-transparent
- * Low absorption of liquids
- * No need of drying
- * Good color stability
- * Good accuracy
- * Excellent stability dimensional
- * Easy to finish and be polished by conventional techniques
- * Ability of adhesion to the acrylic resin (with the aid of "Acecrist" product)
- * Sterilized at 121 ° C
- * Reusable (if used with the equipment: *J-100 Evolution, J-200 Pressing, You and Me, Easy Clasp*)

TECHNICAL FEATURES

ELASTIC MODULE from 1545 MPa to 1964 MPa (Rif. ISO 178)

ABSORPTION Media 1,2 ug/mm³ (Rif. ISO 10477)

SOLUBILITY Media < 0,1 ug/mm³ (Rif. ISO 10477)

DON'T CONTAINS MONOMER



FLEXI J



Thermoplastic polymer based nylon.

The combination of its components make it ideal for the production of partial dentures and total "elastic"

Type 1 * more elastic characteristics similar to Valplast (USA)

Type 2 * more elastic characteristics similar to Perflex (Israel)

Features

- * Absence of liquid monomer
- * high accuracy
- * The absence of joint hikes
- * reduced processing times = high productivity
- * Adhesion with the same polymer thanks to the specific primer

ELASTIC MODULE: Depending on the type from 1471 MPa to 1559 MPa (Rif. ISO 178)

ABSORPTION Media $< 5 \text{ ug/mm}^3$ (Rif. ISO 10477)

SOLUBILITY Media 1.4 ug/mm^3 (Rif. ISO 10477)



TECHNOPOLYMERS

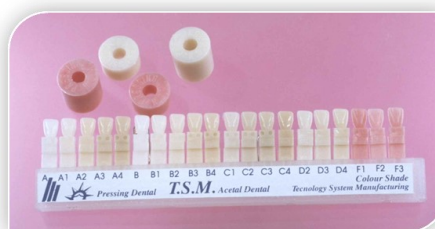
TMS ACETAL DENTAL



Technopolymer thermoplastic with a crystal structure, devoid of monomer, indicated in the realization of various prosthetic solutions: aesthetic hooks of partial denture, partial dentures, removable bridges, post-surgical space maintainers, temporary bridges, reinforcing structures for temporaries, stump pins, dies implant, splints, orthodontic retainers, allowing, therefore, to replace the acrylic resins and the metals in different prosthetic solutions.

FEATURES

- * High abrasion resistance
- * Excellent resistance to traction and impact
- * High elastic memory
- * Low thermal conductivity
- * Non-allergenic and non-toxic
- * Excellent aesthetic
- *



TSM Acetal Dental is available in 20 color shades, 17 of them in comparison to the color scale "Life" and three shades of pink colors

TECHNICAL FEATURES

ELASTIC MODULE 2826 MPa (Rif. ISO 178)

ABSORPTION Media 2,4 ug/mm³ (Rif. ISO 10477)

SOLUBILITY Media < 0,1 ug/mm³ (Rif. ISO 10477)

DON'T CONTAINS MONOMER



TECHNOPOLYMERS

PLASTIC STEEL



Technopolymer reinforced with glass fibers, with very high mechanical characteristics "similar to metals", it indicated for the production of substructures and abutment pins mono root

Suitable for substructures and / or abutment pins

Features

- * Absence of monomer
 - * Good accuracy
 - * Excellent flexural strength
 - * For proper processing the product should always be covered
- Possibility of adhesion to the acrylic resin (with the aid of Acecristal product)

ELASTIC MODULE 14.679 MPa (Rif. ISO 178)

ABSORPTION Media 11,4 ug/mm³ (Rif. ISO 10477)

SOLUBILITY : Media < 0,26 ug/mm³ (Rif. ISO 10477)





The.rmo Bridge



Acrylic-based polymer, free of liquid monomer, hypoallergenic, available in various colors: 14 in reference to the color shade Vita, 2 pink and 1 transparent.

The **Thermo bridge** is a special multi - based polymer of polymethylmethacrylate, specially designed for the production of temporary crowns and bridges. Its micro elasticity and high precision make it suitable for full dentures in pink version.

FEATURES

- * Absence of liquid monomer
 - * Membership with the same polymer
 - * Adhesion with acrylic resins conventional
 - * Excellent dimensional stability
 - * high accuracy
 - * The absence of joint hikes
- The reduced processing time allows a high productivity

ELASTIC MODULE 2797 MPa (Rif. ISO 178)

MIGRATION TEST OF METHYL METHACRYLATE Assignment mg/dm² < 0,01

ABSORPTION Media 13,74 µ/mm² (Rif. ISO 10477)

SOLUBILITY Media < 1,0 ug/mm² (Rif. ISO 10477)





Corflex Orthodontic



Technopolymer obtained from a mixture of copolymers with high molecular weight, based on ethylene and vinyl acetate. Due to its characteristics the product is widely used in the production of orthodontic positioners, oral showers and protect teeth for sports

CARATTERISTICHE

The Corflex Orthodontic, if subjected to rapid mechanical stresses and applications, does not show cracks by tension and has a high flexibility with behavior similar to the rubber materials.

Other significant features are the very low absorption of liquids and the good elastic memory and the 'excellent resistance to acids.

The Corflex Orthodontic is available in a wide range of colors, all semi-transparent; transparency allows you to perform tests even after placement in the mouth.

ABSORPTION Media, depending on the type from 0,3 -3,2 ug/mm³ (Rif. ISO 10477)

SOLUBILITY Media depending on the type < 0,2- 1,1 ug/mm³ (Rif. ISO 10477)

HARDNESS 80 and 60 Shore A



Injection Molding Equipment



J100 EVOLUTION



J-100 Evolution is a polyvalent injection system which allows to inject all thermoplastic materials, ensuring a multiplicity of applications, from the aesthetic hooks up to the elastic prostheses and to protect teeth for sportsmen

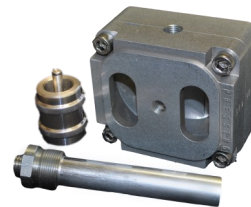


It also offers the possibility of injecting all of the hot acrylic resins and polymerized in 30 minutes, under constant pressure

J100 EVOLUTION ensures the control of the temperature, of the injection times and the subsequent cooling under constant pressure, by means a microprocessor.

Features :

1. A new casting system
2. LCD Display
3. New temperature control system
4. It has 30 pre-set programs editable
5. Vision of the set program and function
6. Ability to schedule a pre-injection alarm
7. Ventilazione forzata per il raffreddamento della muffola ;
8. Misurazione digitale della pressione ;
9. Possibilità di polimerizzare tutte le resine acriliche convenzionali



Injection of conventional acrylic resins - I.C.A.R.



The I.C.A. R. device is aimed at those who use injection equipment like Actio, J100 Evolution and J200 Evolution. The applied technology allows the use of equipment such as injectors for all conventional acrylic resins (powder and liquid). With the I.C.A.R. device is possible to maintain the resin under constant pressure during the polymerization phase, improving the compactness and accuracy and avoiding occlusion increases.



YOU AND ME



You And Me is the special equipment for injection of thermoplastic products, which presents the same electronic control requirements of "J 100 Evolution" equipment and therefore guarantees the same quality but at a lower price

ECONOMICA, FACILE, ERGONOMICA



Differences with J100 Evolution :

- A) L'absence of the cooling fan
- B) Fewer programs available (15)
- C) The diameter of only 22 cartridge that is inserted directly into the melting furnace with characteristics very similar to J-100 Evolution model

Basic Kit for model J100 Evolution and model You And Me

- N° 1 muffle type 100
- N° 1 conf. J-100 tube conf. da pz. 60 + 60 tappi *cod. 00040*
- N° 1 conf. Tube lubricant tipo red 50 cc. *cod. 00050*
- N° 1 conf. Universal Polish 50 cc. *cod. 00060*

EASY CLASP



EASY CLASP is a mini manual injection press, suitable for the production of clasp and space maintainers. It can be used with direct technique (with the aid of a silicone) or indirect due to its muffle and is designed to ensure a post constant pressure of about 50kg.



The Easy Clasp system give a modest injection pressure and it is only recommended for the production of provisional elements

Kit EASY CLASP:

- ◆ Centering with thermo insulation for muffle
- ◆ Centering device for direct injection
- ◆ Metal cap for temperatures higher than 250 ° C diam. 16
- ◆ Centering for direct injection
- ◆ Nipper to close the tubes
- ◆ Tubes n. 36 diameter 16 with caps

In Italy to know the Pressing Dental injection line, materials and equipments, you can participate in our **FREE COURSES**

COURSE PROGRAM

- Presentation of technopolymers: characteristics and processes
- Description of the casting machines for injection and polymerization of conventional acrylic resins





J200 EVOLUTION



A special automatic equipment suitable for large productions.

J-200 Evolution has two fully autonomous and independent injection systems, an electronic with 30 pre-set programs and forced ventilation for cooling of the muffles and other additional devices, which facilitate the operator in carrying out their work

ACTIO



Actio is a manual injection system.

The injection stage must be carried out by the operator, the pressure maintenance after injection is guaranteed mechanically by a spring system and the temperature control is of the electronic type with micro-processor.

The fusion time of subsequent cooling must be guaranteed by the operator with the aid of an external timer.

Based Kit model J200 Evolution and Actio

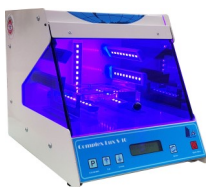
N° 1 muffle type 100

N° 1 conf. J-100 tube conf. da pz. 60 + 60 tappi *cod. 00040*

N° 1 conf. Tube lubricant tipo red 50 cc. *cod. 00050*

N° 1 conf. Universal Polish 50 cc. *cod. 00060*

PRODUCTS AND AUXILIARIES



Complex Lux S-10

The Complex Lux S-10 is a particular device designed to allow the irradiation of the 10 Led lamps simultaneously at 360 ° on the entire building. It has a processor that, according to the polymerization needs, allows to modify and memorize each program, being able to intervene on every single phase: Irradiation time, rotation and rotation speed of the rotating plate and activation of the cooling fan or not. On the front panel, beyond the control functions, it is possible to check the lamp usage time. Complex S-10 works from 395 to 450 nm. covering the wavelength of most light-curing resins and composites.



Complex Lux S-4

Complex Lux S4 is a high-luminous density equipment which is suitable both for laboratories and consulting rooms. It has a wide polymerization chamber and an even photopolymerising light, thanks to the arrangement of the 4 lamps. The drawer - container has a safety device which avoids the undesired start of the luminous source if it remains open, it works on a fixed track and remains steady on the equipment. The digital electronic timer placed on the front panel enables to set the polymerisation time according to the user's needs, the end of cycle is marked by alarm. *Cod. 00403*



Complex Lux S-4 Eco

Complex Lux S-4 ECO is similar to Complex Lux S-4.

The lamps are more economical type and is completely made of plastic material. On the back is one switch which allows you to select the "continuous function" or the 2-minute duration timer. The front door has no safety microswitch. *Cod. 00403 eco*



Cofanetto Color System

The Color System Kit is created specifically in order to allow dental technicians to colour the surfaces of TSM Acetal Dental and acrylic resins according to their requirements.

The Colour System kit comprises:

- N° 16 types of pigments in pottery jars;
- N° 1 bottle of 10 ml of "Acelux" (methyl methacrylate based photosensitive lacquer)
- N° 1 mixing palette made of ceramics;
- N° 1 bottle of 10 ml of "Lux Clea" (Degreasing agent and solvent for brushes);
- N° 2 brushes (Type "00" and "1") *Cod. 00300*



Cofanetto Mini Color System

Tipo "Vita"

N° 10 types of pigments in pottery jars *Cod. 00299 V*



Special USA Doctor Kit

Kit di colorazione pratico e funzionale, contiene al suo interno:

- N° 1 vasetto in colorazione Vita scala A
- N° 1 vasetto in Colorazione Vita scala B
- N° 1 vasetto in Colorazione Vita scala C
- N° 1 vasetto in Colorazione Vita scala D
- N° 1 vasetto in di Traslucente blu effetto smalto)
- N° 1 vasetto in colorazione bianca
- N° 1 flacone da 10ml di Lux Cean (primer e detergente) *Cod. 00297*
- N° 1 flacone da 10 ml Acelux (lacca foto polimerizzante) *Cod. 00297*



Acelux

Acelux is a photosensitive light cure resin. It is used as a transparent light curing stain lacquer for sealing stains on TSM Acetal Dental and acrylic resin in conjunction with the Pressing Colour System. Acelux needs to be photopolymerised using UVA lamps in order to maximise its characteristics. We recommend photopolymerised lamps are used, which produce a polymerisation spectrum from 320 to 550 Nm. (e.g. using the Pressing Complex Lux S-8 (light cure unit)

Packaging: 2x10 ml *Cod. 00302/1* 30ml *Cod. 00095*

Lux Clea Primer to use before Acelux product. Lux Clea is also used to clean brushes

Packaging da 2 x 10 ml *Cod. 00302/2*



TSM Acetal Dental

TSM ACETAL DENTAL is a thermoplastic technopolymer with a monomer-free crystalline structure and is a product of formaldehyde polymerization. Its characteristics are: high resistance to abrasion, excellent tensile and shock strength, high elastic memory, low thermal conductance and rigidity. Furthermore, it is neither allergenic, nor toxic. These features, coupled with remarkable aesthetic performance, make "TSM Acetal Dental" a good substitute for acrylic resins and metals in many prosthetic applications.

Packaging multi colors gr.1150

TSM Acetal Dental



00551 A	00556 B			(Rosa)
00552 A 1	00557 B 1	00561 C 1		00568 F1
00553 A2	00558 B 2	00562 C 2	00565 D 2	00569 F2
00554 A 3	00559 B 3	00563 C 3	00566 D 3	00570 F3
00555 A4	00560 B4	00564 C 4	00567 D4	

Packaging gr.500

Speciale Easy Clasp



00551-2 A	00556-2B			(Rosa)
00552-2 A 1	00557-2B 1	00561-2 C 1		00568-2F1
00553-2 A2	00558-2 B 2	00562-2 C 2	00565-2 D 2	00569-2F2
00554-2 A3	00559-2 B 3	00563-2 C 3	00566-2D 3	00570-2F3
00555-2 A4	00560-2 B4	00564-2C 4	00567-2D4	

confezioni da gr. 250 cadauna (per tubetti diam. 18):



Acecristal

Specific product for the chemical bonding of TSM Acetal Dental and acrylic resins.

It's indicated also for F.J.P. and Plastic Steel.

NB: Acecristal must be kept at 8° - 21°C temperature

Marble Stone Evolution 00084-E



Special plaster recommended to develop models for TSM Acetal Dental processing.

Packaging: Kg. 3 Cod. 00084E

Gesso-Hard

Plaster extra hard, IV Class. Ideal for stumps and indicated for the mold and counter mold the muffles in the injection system Packaging: Kg. 20



Universal Polish

Universal polishing paste for acetal and acrylic resins

Packaging: 50 cc Cod. 00060



F.J.P.

F.J.P. is a compound alternative to nylon, with the following characteristics: Moderately elastic; Semi-transparent; low liquid absorption (one-third of nylon); no need drying up; good colour stability ; high precision ; no bubbles after melting, also with a big depth; good dimensional stability; easy to round off; Polished with conventional techniques; Adherence to acrylic resin (with the help of a primer); Sterilizable a 120° C; Reusable (if used with equipment J-100 evolution e J-200 Pressing)

NB: F.J.P. can adhere to traditional acrylic with the product Acecrid

Product Standard Elasticity

Cod. 00900 – A white
Cod. 00900-B, C, D; Pink with fibers

Product More Elastic

Cod. 00900 - F white
Cod. 00900 G, H, I; Pink with fibers
(la scala colori riprende solo il tipo standard, in merito al più elastico)



Gyplux

Photopolymerizable sealing film for models (applied on plaster)

Cod. 00090 Packaging da 30 cc.

Cod. 00091 Packaging da 50 cc.



Super Polisch

Universal polishing paste for F.J.P. and nylon-bases resins

Cod. 00060 –S Conf. da 50 cc

n.b. questo prodotto deve essere mantenuto tra 8 e 21 °C.



Unibrillant

Universal polishing paste for F.J.P. and nylon- bases resins.

Cod. Unib. 08 content 8 cc.
Cod. Unib. 50 content 50 cc.

Kit di lucidatura



Cod. F101	Green rubber polisher for polishing	diam. 10 mm
	Packaging pz. 12	4000 a 7000 RPM
Cod. F102	Green rubber polisher for polishing	diam. 5 mm
	Packaging pz. 12	4000 a 7000 RPM
Cod. F103	Coarse grain soft disc	diam. 22 mm
	Packaging pz. 12	3000 a 5000 RPM
Cod. F104	Fine grain soft disc	diam. 22 mm
	Packaging pz. 12	3000 a 5000 RPM

NB: Products to combine with Super Polisch e Unibrillant



The.r.mo Bridge

The.r.mo.bridge" is a multipolymer member of the acrylic family of polymers developed by Pressing Dental for provisional crowns and bridges.

The.r.mo.bridge" is available in a large colour range comparable with the "Vita" colour scale and in two shades of pink colors. The product adheres to conventional acrylic resins and all acrylic-based composites.



00651 col. A	00655 Col. B	00659 Col. C	00663 Col. D
00652 Col. A 1	00656 Col. B 1	00660 Col. C1	00664 Col. D2
00653 Col. A 2	00657 Col. B2	00661 Col. C2	00665 Col. D3
00654 Col. A 3	00658 Col. B3	00662 Col. C3	00666 Col.D4
00650 Trasparente	00667 Col. Rosa Granuli	00668 Colore Rosa in dischetti	

Packaging: gr. 200

Packaging : gr. 200 cad.



Flexi. J Nylon

Flexi-J is a nylon-based thermoplastic polymer, the combination of its components make it the ideal product for the manufacturing of mobile partial and total "elastic" prostheses. The elastic memory of the material ensures the possibility to overcome remarkable undercuts, thereby making the product "unbreakable".

Flexi-J. is available with 2 different elastic modules - type 1 and type 2 and in different colours. Type 1 is more elastic and translucent, whereas type 2 is stiffer and totally transparent. If a prosthesis is needed with an intermediate elastic module, the two products may be mixed.



Cod. A - 00800 Tipo 1 col. Trasparente
Cod. B - 00800 tipo 1 colore Rosa
Cod. C - 00800 tipo 1 colore Rosa
Cod. D - 00800 tipo 1 colore Rosa

Tipo 2
Cod. F - 00800 col. Trasparente
Cod. G - 00800 tipo 2 colore Rosa
Cod. H - 00800 tipo 2 colore Rosa od.

Packaging: gr. 250

Packaging : gr. 250 cad.



Flexi J Primer

Adhesive for poliammidi Packaging: 30 cc.

N.B. This adhesive can't be used with F.J.P. product, only for poliammidi

Cod. 00800-P



Plastic Steel

Tecnopolymer reinforced with fibres, excellent resistance to flexure

Suitable for substructures and stump pins

Packaging: gr. 250 Cod. 00702-250



Corflex orthodontic



Corflex-Orthodontic is a synthesis product obtained from a mixture of high molecular weight copolymers of ethylene and vinyl acetate. Corflex-orthodontic is widely used to make orthodontic positioning devices, oral devices and gum shields for sport activities.

Cod. 01001 col. Trasparente	Cod. 01005 Col. Rosa	Cod. 01009 Col. Blu
Cod. 01002 Col. Bianco	Cod. 01006 Col. Rosso	Cod. 01010 Col. Nero
Cod. 01003 Col. Giallo	Cod. 01007 Col. Fucsia	
Cod. 1004 Col. Verde	Cod. 01008 Col. Azzurro	

Packaging gr. 400 cad.

Packaging assorted colors gr. 600



Poli Corflex

Polishing felts for Corflex Orthodontic

Packaging : 11 pieces

Cod. 00085



Corflex Brilliant

Aromatized polishing fluid for soft resins, for example "Corflex Orthodontic"

Packaging : 25 cc



Precise Connection System

A new system for precise positioning of preforms for bars.

Cod. P.C.S.

The kit includes two positioning devices excluded drill.

Nb. You can use any laboratory bur shank Ø 2,35



Preformati a ferro di cavallo

Available in the following materials:



Smile Peek: cod. 00720 - FC4 H.4 mm col. beige clear
3646 Mpa

TSM Acetal Dental : cod 00568 -FC4 H.4 mm col. Pink
2826 Mpa

Plastic Steel cod: 00712-FC4 H. 4 mm col. White
14679 Mpa



Fast Tray

Fast Tray is a photopolymerising material available in 50 pieces packages in 3 colours, blue, neutral and pink. Fast Tray is very rigid once cured and is used in the construction of special trays and occlusal registration bases. It has an even thickness which does not need to be mixed and is easily shaped, any excess material can be used again if stored correctly (e.g. in the box provided, away from UVA rays) Polymerization is achieved when using UVA type lamps.

Fil wax



White Wax suitable for making channels during the processing.

Available diameters:

diametro 2 mm conf. da gr. 140 *cod. 02160*

diametro 3 mm conf. da gr. 160 *cod. 02161*

diametro 4 mm conf. da gr. 160 *cod. 02162*

diametro 5 mm conf. da gr. 160 *cod. 02163*

Separating Pressing



The "Separating Pressing" is a special insulating material for:

Acrylic teeth / plaster

Acrylic resin / Plaster

Plaster / Plaster

Sil Press



Sil Press is a two-component silicone elastomer

which cures at room temperature by polyaddition reaction.

Available in the following versions :

Cod. 00352-10 Tipo 10 shore A kg.1+1 Cod. 00353-10 Tipo 10 shore A kg.5+5

Cod. 00352-21 Tipo 21 Shore A kg. 1+1 Cod. 00353-21 Tipo 21 Shore A kg. 5+5

Cod. 00352-28 Tipo 28 Shore A kg. 1+1 Cod. 00353-28 Tipo 28 Shore A kg.5+5

Available packaging kg. 5

Gemini



Silicon addition 1:1

Gemini is a two component silicone elastomer which cures at room temperature by polyaddition reaction, specific for templates.

Cod. 00381-82 Tipo 82 Shore A Pink color kg. 5 A + Kg. 5 B

Cod. 00381-90 Tipo 90 Shore A Blue light color kg. 5 A + Kg. 5 B

Odikrom Long Time



No chromatic alginate for duplication of plaster manufactured items. Working time: 7 minutes Packaging gr. 450 *Cod. 5010 L*

Expo -Model



A simple solution for your exhibition moulds Epoxy Resin compound

Packaging: 500 gr. compound A + 100 gr. B

Colors: (Packaging of 5 ml)

Cod. E-MY yellow

Cod. E-MG green

Cod. E-MR red

Cod. E-MB Blu



J-100 Tube pz. 60

Containers for resin injection for the following Pressing machines: Actio, J-100, J-200 Evolution Contents 60 tubes + 60 caps Cod. 00040

J-100 Tube pz. 75 (75 tubes without teflon stoppers)
Cod.00041



J-100 maxi Tube (diam.25,4) pz. 45

Containers MAXI for resin injection for the following Pressing machines: Actio, J-100, J-200 Evolution

(45 tubes + 45 teflon stoppers) Cod. 00045



J-100 Maxi Tube (diam.25,4) pz. 55

(55 tubes without teflon stoppers) Cod. 00046



Tubo contenitore Tube container for tubules J-100 Maxi
Cod. A19-25

Tappo in metallo Metallic caps for tubules Maxi
Cod. A-21 maxi



Soft Tube pz. 60

Soft Tubes for the following injection machines: MG.Newpress, Polyapress etc.
Contents 60 tubes + 60 caps
Cod. 00042



Soft Maxi Tube diam 25,4 pz. 45

Soft Tubes for the following injection machines: Flexite, Valplast etc.
Contents 45 tubes + 45 caps (45 tubes + 45 caps)
Cod. 0047



Tubi Speciali EASY Clasp System

Conf da 36 hard tubes diam. 18 , with caps Cod. E-C 36
Conf da 44 hard tubes diam. 18 , without caps Cod. E-C 44

Tube Lubricant type Red

Special lubricant suitable for high temperatures for J-100
for the Pressing machines : J100, You and Me ecc..
Cod. 00050 (Packaging 50 cc.)



Muffle tipo 200

Big flask for the injection of large works, for example two prostheses



Muffle tipo 100

Muffola universale con possibilità di iniezione diversificata

Cod. 00020



Muffle tipo 50

Double flask for small details

Cod. 00030



Muffle Easy Clasp

Round flask for all kind of injection equipments

Cod. E-C 19



AVV-C

Very handy pneumatic screwer, specific for flask , it allows screwing and unscrewing muffle screws always with the same strength

*Fixing point 3/8 - 8 allen key e AVV-2 fixing point 1/4 - tubo mm.8
cod. AVV-C*



AIRHAM

Air hammer to remove plasters and coatings (3 tips inclusive)

Cod. 00201



- **PRODUCTION**
- **TRAINING**
- **SALE**
- **ASTER SALES ASSISTANCE**

**Pressing Dental srl**

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